

OPERATING INSTRUCTIONS for EFCO electric kilns and controlling computers

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Chart of Controller Settings (240 V)

(pay attention to the operating instructions)

Kilntype	EFCO 110 (all Types)		EFCO 135 (all Types)		EFCO 150 (all Types)		EFCO 180 (all Types)		EFCO 180L (all Types)		EFCO 225 (all Types)							
	Desired temperature	after min	to Rs	after min	to Rs	after min	to Rs	after min	to Rs	after min	to Rs	after min	to Rs					
ca. 300 °C	3	-	1,5	7	-	1,5	7	-	1,5	8	-	1,0	8	-	1,0	10	-	1,5
350	4	-	2,0	9	-	2,2	8	-	2,0	9	-	1,5	9	-	1,5	20	-	2,0
400	5	-	2,5	11	-	2,8	9	-	2,5	10	-	2,0	10	-	2,0	23	-	2,5
450	6	-	3,0	13	-	3,2	10	-	3,0	12	-	2,5	12	-	2,5	26	-	3,0
500	7	-	3,5	15	-	3,5	11	-	3,3	14	-	3,0	14	-	3,0	30	-	3,5
550	5	-	4,0	17	-	4,2	12	-	3,6	16	-	3,5	16	-	3,5	35	-	4,0
600	9	-	4,5	19	-	4,8	14	-	4,0	18	-	4,0	18	-	4,0	37	-	4,5
650	11	-	5,0	22	-	5,2	16	-	4,5	20	-	4,5	20	-	4,5	42	-	5,0
700	13	-	5,5	25	-	5,6	18	-	5,0	22	-	5,0	22	-	5,0	47	-	5,5
750	15	-	6,0	28	-	6,5	21	-	5,5	24	-	5,5	24	-	5,5	55	-	6,0
800	17	-	6,4	34	-	7,2	25	-	6,0	27	-	6,2	27	-	6,2	60	-	6,5
850	22	-	6,8	38	-	7,8	30	-	6,6	31	-	6,7	31	-	6,7	70	-	7,0
900	25	-	7,4	45	-	8,3	35	-	7,2	35	-	7,3	35	-	7,3	80	-	7,5
950	30	-	8,0	53	-	8,7	40	-	8,0	40	-	7,8	40	-	7,8	90	-	8,0
1000	40	-	9,0	65	-	9,4	48	-	8,7	45	-	8,4	45	-	8,4	105	-	8,7
1050	35	-	10,0	120	-	10,0	65	-	9,3	52	-	8,9	54	-	8,9	125	-	9,3
1100	-	-	-	-	-	-	120	-	10,0	60	-	9,4	65	-	9,2	150	-	9,5

Safety advice for the following EFCO products:

- Electric kilns with a direct connection to the mains supply or connection via an individual regulator.
 - Electric kilns with a built-in regulator.
 - Individual regulators
- **How to unpack and set up the device**
Check that the device is in perfect condition. Inform your supplier of any transport damage. Do not connect a damaged device to the mains supply, as electric components may also have been damaged.